

Stack Height Calculator for Vacuum Frames

Minimum Stack Height Inches 1.75

Maximum Stack Height Inches 2

Must be at
Must be se

MLB Thk	Sep Thk	SS Thk	Plate Thk	Pad Thk	Kraft Thk
0.058	0.075	0.06	0.375	0.05	0.01

Per Side	Per Side	Per Side
1	1	6

Enter the C
Enter The :
Enter the C
Enter the T
Enter the F
Enter the K

Fixed Thk 1.056

Yellow = Data Entry Field

Enter the N

Min Stack 6

Blue = Information Only

Enter the N

Max Stack 7

Green = Results

Enter the N

The Green
number of

at least .600 over the Frame Thickness
at below total Frame and Gasket Height

Calculated Board Thickness
Separator Thickness
Caul Plate Thickness
Tooling Plate Thickness
Pressure Pad Thickness
Kraft Pad Thickness

Number of Caul Plates each side
Number of Pressure Pads each side
Number of Kraft Paper each side

Box will show the Minimum and Maximum
Multilayer Boards that can be in this package.