



MATERIAL SAFETY DATA SHEET (MSDS) SAFETY DATA SHEET (SDS)

MSDS Date: July 30, 2015

1. IDENTIFICATION OF SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

IDENTIFICATION OF PREPARATION: PCL 370 Turbo Prepreg

USE OF PREPARATION: Resin-impregnated woven fiberglass.

COMPANY IDENTIFICATION ISOLA USA Corp.
San Tan II Corporate Center
3100 West Ray Road
Chandler, AZ 85226

PHONE: 480-963-0022
FAX: 800-233-1068

MSDS PREPARED BY: Chemistry & Industrial Hygiene, Inc., (800) 420-9311, on the date shown above.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations of Canada and the MSDS contains all the information required by the Controlled Products Regulations.

EMERGENCY TELEPHONE (24 HOUR): 800-468-1263 (Infotrac)

2. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS NUMBER	EC NUMBER	PERCENT	Hazard Classification
Woven Continuous Filament Glass Fiber (E-glass)	65997-17-3	266-046-0	35-60	X _i , R36/37/38
Proprietary Novolac Epoxy Resin	Proprietary	Proprietary	7-13	X _i , R36/38-43; N, R51/53
Diaminodiphenyl Sulfone	80-08-0	201-248-4	0.5-1.5	X _n , R22
Proprietary Brominated Epoxy Resin Mixture	Proprietary	Proprietary	30-60	Not Classified

See Section 16 for details on Hazard Classifications.

Information regarding proprietary ingredients is available from the manufacturer upon request.

3. HAZARDS IDENTIFICATION

Canadian WHMIS for the preparation:

Class D, Division 1B – Toxic Material Causing Immediate and Serious Toxic Effects

Class D, Division 2B – Toxic Material Causing Eye and Skin Irritation and Skin Sensitization

EU PREPARATION CLASSIFICATION (1999/45/EC):

Irritant (X_i), R36/37/38-43;

R52/53

EMERGENCY OVERVIEW: Inhalation of product particulates or of residual solvent vapors may be harmful. Harmful if swallowed. May cause blood disorders. May cause skin sensitization. May be harmful to aquatic organisms, causing long-term adverse effects.

POTENTIAL HEALTH EFFECTS: No information is available on this specific mixture as a whole. The information presented is based on each of the components present at concentrations greater than 1% (0.1 % for hazardous substances other than those classified as X_n, X_i, or category 3 carcinogens, mutagens or toxic for reproduction).



POTENTIAL HEALTH EFFECTS (continued)

Ingestion may cause digestive tract irritation. Exposure to product may cause agranulocytosis, change in tubules and other kidney changes, cyanosis, effects on joints, hemolysis with or without anemia, jaundice, methemoglobinemia-carboxyhemoglobinemia, retinal changes, somnolence and other liver or nerve effects. Diaminodiphenyl sulfone is a possible carcinogen. This product contains less than one percent total residual solvents (acetone and/or methanol). Exposure to residual vapors may cause eye, skin and respiratory tract irritation. Exposure to methanol can result in blindness and death. Dust generated during routine handling, machining, grinding, or sawing may cause mechanical irritation of skin, eyes, nose, and throat.

Machining, grinding or sawing this material may generate harmful dusts. Continuous filament glass fiber is not considered fibrogenic; however, it is woven from E-Glass fibers which are listed by IARC as "special purpose glass fibers" and designated as "possibility of carcinogenic in humans." See Section 8 for exposure controls.

ROUTES OF ENTRY: Dermal: YES Inhalation: POSSIBLE Ingestion: SLIGHT Injection: POSSIBLE

4. FIRST AID MEASURES

SEEK IMMEDIATE MEDICAL ATTENTION IF IRRITATION OCCURS.

INHALATION: Remove the person to fresh air. Treat respiratory distress as appropriate (artificial respiration, etc.) Provide oxygen if necessary. If not breathing, give mouth-to-mouth resuscitation and seek immediate medical attention.

EYES: Immediately flush eyes with large amounts of temperate water for a minimum of 15 minutes. Consult an ophthalmologist for a more detailed medical evaluation.

SKIN: Remove contaminated clothing. Wash skin thoroughly with mild soap and room temperature running water. DO NOT rub or scratch irritated areas, as this may force fibers into the skin. Seek immediate medical attention if irritation continues.

INGESTION: Not expected to be a significant route of exposure based on expected use. If ingestion occurs, seek immediate medical attention.

SYMPTOMS OF EXPOSURE: May include eye, respiratory tract, digestive tract and severe skin irritation, anorexia, nausea, vomiting, nervousness, headache, drowsiness, dizziness, difficulty breathing, blurred/impaired vision, jaundice, dermatitis and reversible nerve effects (pleural neuropathy).

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Carbon dioxide, foam or dry chemical powder. Water may be ineffective as an extinguishing medium, but can be used to cool fire-exposed containers. If using a fire extinguisher, make sure that it is an NFPA Class B extinguisher (e.g. label rating will read AB, ABC or BC)

FIRE FIGHTING EQUIPMENT: Wear full bunker gear including a positive pressure self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

GENERAL: Under conditions of inadequate ventilation, explosive vapor concentrations may form. Avoid contact with skin, eyes or clothing. Sweep or scrape into approved container for proper disposal. See Section 13 for Disposal Considerations.

7. HANDLING AND STORAGE

HANDLING: May contain residual volatile organic compounds. Avoid contact with eyes, skin and clothing. Do not eat drink or smoke while handling this product. The use of appropriate gloves is recommended to minimize the potential for skin contact (See Section 8). Provide adequate ventilation to minimize exposure. Do not breathe dust. Provide proper



HANDLING (continued)

NIOSH- or local authority-approved respirators if exposure limits are exceeded. Wash thoroughly after handling this product.

STORAGE: Store in a cool, well-ventilated area. Keep container closed to prevent moisture absorption and contamination. Avoid contact with incompatible materials. Keep from ignition sources, such as sparks and flames. NO SMOKING.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL	EXPOSURE LIMITS*		
	OSHA PEL ^(a)	ACGIH TLV ^(b)	NIOSH REL ^(c)
Woven continuous filament glass fibers (including special purpose glass fibers)	15 mg/m ^{3(d)} TWA ^(e) Total Dust (PNOR) ^(f) 5 mg/m ^{3(d)} TWA ^(e) Respirable Dust ^(g)	1 f/cc ^(h) TWA ^(e) Fibers ⁽ⁱ⁾ 5 mg/m ^{3(d)} TWA ^(e) Inhalable Dust ^(g)	3 f/cc ^(h) TWA ^(e) Fibers ⁽ⁱ⁾ 5 mg/m ^{3(d)} TWA ^(e) Total Fibrous Glass
Proprietary Novolac Epoxy Resin	None Established	None Established	None Established
Diaminodiphenyl Sulfone	None Established	None Established	None Established

*See Section 15 for additional Occupational Exposure Limits (OELs).

(a) U.S. Department of Labor, Occupational Safety and Health Administration, permissible exposure limit (PEL); (b) American Conference of Governmental Industrial Hygienists', threshold limit value (TLV); (c) National Institute for Occupational Safety and Health, recommended exposure limit (REL); (d) milligrams per cubic meter; (e) time-weighted average over an 8-hour day, 40-hour work week for OSHA PELs and ACGIH TLVs, or up to a 10-hour day, during a 40-hour work week for NIOSH RELs; (f) Particulates Not Otherwise Regulated (PNOR); (g) particles in the size range that are hazardous when deposited in the gas-exchange region of the lungs. (h) fibers per cubic centimeter; (i) Respirable fibers longer than 5 microns and having an aspect ratio of $\geq 3:1$.

ENGINEERING CONTROLS:

Use local exhaust to minimize exposures and maintain airborne dust and vapor concentrations below occupational exposure limits, especially where heating or machining/grinding/sawing operations occur.

PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATORY PROTECTION: In the absence of adequate general or local ventilation, or other appropriate engineering controls, use a NIOSH- or local authority-approved respirator appropriate for the contaminant if exposure limits are exceeded. Consult an industrial hygienist for assistance as needed.

SKIN PROTECTION: Avoid skin contact! Use impervious gloves, and splash-resistant clean body-covering clothing to minimize exposure. Due to the combination of chemical ingredients, an industrial hygienist should be consulted to select appropriate glove material for specific product application. Wash contaminated clothing before reuse.

EYE PROTECTION: Use chemical resistant goggles when handling, and safety glasses or a face shield when machining, grinding or sawing.

WORK/HYGIENE PRACTICES: Good personal hygiene should be exercised by all users of this product to minimize potential dermal and inhalation exposures.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Off-white resin impregnated woven glass fibers
Odor: Not Applicable
Odor Threshold: Not Applicable
Boiling Point: Not Applicable



PHYSICAL AND CHEMICAL PROPERTIES (continued)

Flash Point:	Not Applicable
Auto-ignition Temperature:	Not Determined
Lower Explosive Limit (LEL):	Not Applicable Under Foreseeable Uses
Upper Explosive Limit (UEL):	Not Applicable Under Foreseeable Uses
Vapor Pressure:	Not Applicable
Specific Gravity:	Not Applicable
Total Volatile Organic Compounds (TVOC) (G/L):	Not Applicable
Solubility in Water:	Not Applicable
Partition Coefficient:	Not Applicable
Viscosity of Solution:	Not Applicable
Vapor density (Air=1.0):	Not Applicable
Percent Volatility:	Less than 1% Volatile Organic Compounds

10. STABILITY AND REACTIVITY

This material is stable under expected conditions of use, handling and storage.

CONDITIONS TO AVOID: Avoid exposure to heat, flames, sparks and other ignition sources. Hazardous polymerization will not occur. Avoid contact with incompatible materials. Avoid dust generation.

INCOMPATIBLE MATERIALS: Strong acids, strong bases, strong oxidizers and amines.

HAZARDOUS DECOMPOSITION: Dense smoke, acrid vapors and fumes, aliphatic and aromatic hydrocarbons of variable composition, bromine, hydrogen bromide, sulfur oxides, CO_x, NO_x.

EXOTHERMIC REACTION FIGHTING PROCEDURES: Dissipate heat by spreading material apart and dousing with water. Contain vapors with local exhaust.

11. TOXICOLOGICAL INFORMATION

NO DATA AVAILABLE ON THE SPECIFIC MIXTURE.

CONTINUOUS FILAMENT GLASS FIBERS

NIOSH RTECS No.: LK3651000

Acute Effects of Overexposure: Exposure to dust may cause irritation to the eyes, skin and respiratory system, and may cause difficulty breathing.

Chronic Effects of Overexposure: Repeated or prolonged contact with skin may cause dermatitis. Tumors have been detected in experimental animals but may not be relevant to humans.

Target Organs: Eyes, skin, respiratory system.

Carcinogenicity: ACGIH A4, IARC Group 3

Special purpose glass fibers (E-Glass): ACGIH A3, IARC Group 2B

Toxicity Data: LD₅₀ data not available in sources utilized.

Mouse-Intratracheal Lethal Dose > 20 mg/kg

PROPRIETARY NOVOLAC EPOXY RESIN

NIOSH RTECS No.: Not Listed.

Acute Effects of Overexposure: May cause severe skin irritation. May cause mild eye irritation.

Chronic Effects of Overexposure: Repeated or prolonged exposure may cause skin sensitization.

Target Organs: Eyes, skin.

Carcinogenicity: Not listed as a carcinogen by IARC, ACGIH, NTP, OSHA or NIOSH.

Toxicity Data: Rat-Oral LD₅₀ > 2,000 mg/kg

Rabbit-Dermal LD₅₀ > 2,000 mg/kg

Rat-Inhalation LC₅₀ > 1.7 mg/l/4h

TOXICOLOGICAL INFORMATION (continued)

DIAMINODIPHENYL SULFONE

NIOSH RTECS No.: BY8925000

Acute Effects of Overexposure: May include irritation of the eyes, skin and respiratory and digestive tract. May be harmful if swallowed. Systemic effects may include kidney and blood disorders.

Chronic Effects of Overexposure: Experimental results from animals indicate possible carcinogen.

Target Organs: Blood, kidneys, eyes, skin, liver, respiratory system, digestive system, central nervous system.

Carcinogenicity: IARC Group 3

Toxicity Data:
Rat-Oral LD₅₀ = 640 mg/kg
Mouse-Oral LD₅₀ = 250 mg/kg
Rabbit-Dermal LD₅₀ > 4,000 mg/kg

12. ECOLOGICAL INFORMATION

NO DATA AVAILABLE ON THE SPECIFIC MIXTURE.

CONTINUOUS FILAMENT GLASS FIBERS (E-GLASS)

Information not available in sources utilized.

PROPRIETARY NOVOLAC EPOXY RESIN

Information obtained from component material safety data sheet and is based on similar materials. Data has not been verified.

Ecotoxicity: Material is moderately toxic to fish and aquatic invertebrates on an acute basis.
LC₅₀ 1-10 mg/l

Mobility: No information available in sources utilized.

Persistence and Degradability: Based on test results, not considered readily biodegradable.

Bioaccumulation Potential: No information available in sources utilized.

DIAMINODIPHENYL SULFONE

Ecotoxicity: No information available in sources utilized.

Mobility: Insoluble in water.

Persistence and Degradability: No information available in sources utilized.

Bioaccumulation Potential: No information available in sources utilized.

13. DISPOSAL CONSIDERATIONS

GENERAL: Follow all applicable local, national, provincial, territorial, and international regulations. As supplied, this material is not regulated as a hazardous waste under the US EPA Resource Conservation and Recovery Act (RCRA). Refer to the European Waste Catalog (EWC) for appropriate waste code(s).

14. TRANSPORT INFORMATION

Not regulated by US DOT, ICAO/IATA, RID/ADR, IMDG, Canada TDG

15. REGULATORY INFORMATION

CANADIAN ENVIRONMENTAL PROTECTION ACT: All of the components of this product are listed on the Canadian Domestic Substances List (DSL).

EPA TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS: All of the components of this product are listed on the TSCA inventory.

EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES (EINECS): All of the components of this product are listed on the EINECS inventory, are no longer polymers (NLP), or are polymer exempt.



REGULATORY INFORMATION (continued)

ADDITIONAL OCCUPATIONAL EXPOSURE LIMITS (OELs). There are currently no established international OELs for Diaminodiphenyl Sulfone or the Proprietary Novolac Epoxy Resin. See Section 8 for OSHA, ACGIH and NIOSH OELs.

Country	CONTINUOUS FILAMENT GLASS FIBERS (based on mineral wool)
Arab Republic of Egypt	Not Listed
Australia	Not Listed
Austria	Not Listed
Belgium	Not Listed
Canada	
-Alberta	1.0 f/cc 8-hour OEL
-British Columbia	1 f/cc 8-hour TWA 5 mg/m ³ 8-hour TWA Inhalable Dust
-Manitoba, New Brunswick, Nova Scotia, Prince Edward Island	See ACGIH TLV
-Northwest Territory	3 f/cc 8-hour OEL 5 mg/m ³ 8-hour OEL (Total Mass)
-Ontario	1 f/cc TWAEV 5 mg/m ³ TWAEV Inhalable Dust
-Quebec	10 mg/m ³ VEMP (8-hour OEL)
-Saskatchewan	Not Listed
-Yukon Territory	10 mg/m ³ 8-hour OEL
Denmark	Not Listed
Finland	Not Listed
France	Not Listed
Germany	Not Listed
Hungary	Not Listed
India	Not Listed
Italy	Not Listed
Japan	Not Listed
Mexico	Not Listed
The Netherlands	2 fibers/cm ³ MAC-TGG Respirable Dust
New Zealand	Not Listed
Norway	Not Listed
The Philippines	Not Listed
Poland	Not Listed
Russia	Not Listed
Sweden	Not Listed
Switzerland	Not Listed
Thailand	Not Listed
United Kingdom	Not Listed
Argentina, Bulgaria, Colombia, Jordan, Korea, New Zealand, Singapore, Vietnam	See ACGIH TLV



16. OTHER INFORMATION

HAZARD CLASSIFICATIONS:

X_n=Harmful

X_i=Irritant

N=Dangerous to the environment

R-PHRASES:

R22-Harmful if swallowed

R36/38-Irritating to eyes and skin

R36/37/38-Irritating to eyes, respiratory system and skin

R43-May cause sensitization by skin contact

R51/53-Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

R52/53-Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Current MSDS Revision Date: July 30, 2015

Previous MSDS Date(s): March 5, 2007; February 12, 2010

NOTE: This product contains partially cured resin(s). Curing should only be performed in well-ventilated or closed systems. In accordance with good industrial hygiene practices, handle with care and avoid unnecessary personal contact.

DISCLAIMER: The information contained in this MSDS relates specifically to the product as a whole and may not be valid if used in combination with other materials or in any specified process. The information on PCL 370 Turbo is accurate to the best of our knowledge but does not purport to be all inclusive and should only be used as a general guide. It is the user's responsibility to ensure that the product will be suitable for particular usage. The user assumes all responsibility for compliance with applicable Federal, State and Local Regulations. We do not accept liability for damage or loss that may occur from the use of this information.