



# 415HR

## High Thermal Performance Epoxy Material

415HR is the new standard for high reliability and CAF performance.

415HR is engineered to meet the the ever increasing demands of Lead (Pb) free multilayer printed circuit assembly, deliver CAF resistance with strong thermal cycling performance and maintain the ease of FR-4 processing. 415HR offers excellent electrical performance, superior chemical & thermal performance and functional consistency.

### Product Attributes

High Thermal Reliability , High Density Interconnect , High Speed Digital

### Typical Market Applications

Computing, Storage & Peripherals , Networking & Communication Systems

#### ORDERING INFORMATION:

Contact your local sales representative or contact [info@isola-group.com](mailto:info@isola-group.com) for further information.

Isola Group  
6565 West Frye Road  
Chandler, AZ 85226  
Phone: 480-893-6527  
Fax: 480-893-1409

Isola Asia Pacific  
(Hong Kong) Ltd.  
12/F, Kin Sang  
Commercial Centre,  
49 King Yip Street, Kwun Tong,  
Kowloon, Hong Kong  
Phone: 852-2418-1318  
Fax: 852-2418-1533

Isola GmbH  
Isola Strasse 2  
D-52348 Düren,  
Germany  
Phone: 49-2421-8080  
Fax: 49-2421-808164

## High Thermal Reliability

# Data Sheet

Tg 200°C

Td 370°C

Dk 3.72

Df 0.0120

IPC-4101 - / 133

UL - File Number E41625

Last Updated June 22, 2020  
Revision No: A

## Product Features

- Industry Recognition
  - UL File Number: E41625
  - Qualified to UL's MCIL Program
  - RoHS Compliant
- Performance Attributes
  - CAF resistant
- Processing Advantages
  - FR-4 process compatible
  - UV blocking and AOI fluorescence
  - No post bake after pressing

## Product Availability

- Standard Material Offering: Laminate
  - 2 to 125 mil (0.05 to 3.2 mm)
  - Available in full size sheet or panel form
- Copper Foil Type
  - HTE Grade 3
  - VLP-2 (2 micron), 1 oz and below
  - RTF (Reverse Treat Foil)
- Copper Weight
  - ½ to 2 oz (18 to 70 µm) available
  - Heavier copper available
  - Thinner copper foil available
- Standard Material Offering: Prepreg
  - Roll or panel form
  - Tooling of prepreg panels
- Glass Fabric Availability
  - E-glass
  - Square weave glass
  - Mechanically spread glass

# 415HR Typical Values

Last Updated Jun 22, 2020

Property		Typical Value	Units	Test Method
			Metric (English)	IPC-TM-650 (or as noted)
Glass Transition Temperature (Tg) by DSC		190	°C	2.4.25C
Decomposition Temperature (Td) by TGA @ 5% weight loss		350	°C	2.4.24.6
Time to Delaminate by TMA (Copper removed)	A. T260 B. T288	60 >15	Minutes	2.4.24.1
Z-Axis CTE	A. Pre-Tg B. Post-Tg C. 50 to 260°C, (Total Expansion)	45 240 2.5	ppm/°C ppm/°C %	2.4.24C
X/Y-Axis CTE	Pre-Tg	13	ppm/°C	2.4.24C
Thermal Conductivity		0.4	W/mK	ASTM E1952
Dk, Permittivity	A. @ 2 GHz B. @ 10 GHz	4.02	—	Bereskin Stripline
Df, Loss Tangent	A. @ 2 GHz B. @ 10 GHz	0.011 0.0125	—	Bereskin Stripline
Volume Resistivity	A. After moisture resistance B. At elevated temperature	3.81 x 10 <sup>8</sup> 3.90 x 10 <sup>8</sup>	MΩ-cm	2.5.17.1
Surface Resistivity	A. After moisture resistance B. At elevated temperature	2.81 x 10 <sup>6</sup> 2.64 x 10 <sup>8</sup>	MΩ	2.5.17.1
Dielectric Breakdown		>50	kV	2.5.6B
Arc Resistance		120	Seconds	2.5.1B
Electric Strength (Laminate & laminated prepreg)		40 (1100)	kV/mm (V/mil)	2.5.6.2A
Comparative Tracking Index (CTI)		3 (175-249)	Class (Volts)	UL 746A ASTM D3638
Peel Strength	A. Low profile copper foil and very low profile copper foil all copper foil >17 µm [0.669 mil] B. Standard profile copper 1. After thermal stress 2. At 125°C (257°F) 3. After process solutions	1.14 (6.5) 1.225 (7.0) 1.14 (6.5) 0.90 (5.1)	N/mm (lb/inch)	2.4.8C 2.4.8.2A 2.4.8.3 2.4.8.3
Flexural Strength	A. Length direction B. Cross direction	74.2 51.6	ksi	2.4.4B
Tensile Strength	A. Length direction B. Cross direction	43.8 31.5	ksi	ASTM D3039
Young's Modulus	A. Length direction B. Cross direction	3530 3200	ksi	ASTM D790-15e2
Poisson's Ratio	A. Length direction B. Cross direction	0.158 0.138	—	ASTM D3039
Moisture Absorption		0.15	%	2.6.2.1A
Flammability (Laminate & laminated prepreg)		V-0	Rating	UL 94
Relative Thermal Index (RTI)		130	°C	UL 796

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.

[172.18.64.23/products/all-printed-circuit-materials/415hr/](https://www.isolacorp.com/172.18.64.23/products/all-printed-circuit-materials/415hr/)

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## NOTE

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Revisions:

A: Initial release - 5/19