

## Tachyon® 100G - Typical Values

Property		Typical Value	Units	<b>Test Method</b>
			Metric (English)	IPC-TM-650 (or as noted)
Glass Transition Temperature (Tg) by DSC		200	°C	2.4.25C
Glass Transition Temperature (Tg) by DMA		220	°C	2.4.24.4
Glass Transition Temperature (Tg) by TMA		180	°C	2.4.24C
Decomposition Temperature (Td) by TGA @ 5% weight loss		360	°C	2.4.24.6
Time to Delaminate by	A. T260	>60		
TMA (Copper removed)	B. T288	>60	Minutes	2.4.24.1
TWIT (Copper removed)	C. T300	>20		
Z-Axis CTE	A. Pre-Tg	45	ppm/°C ppm/°C %	
	B. Post-Tg	250		2.4.24C
	C. 50 to 260°C, (Total Expansion)	2.5		
X/Y-Axis CTE	Pre-Tg	15	ppm/°C	2.4.24C
Thermal Conductivity		0.42	W/mK	<b>ASTM E1952</b>
Thermal Stress 10 sec @ 288°C (550.4°F)	A. Unetched B. Etched	Pass	Pass Visual	2.4.13.1
Dk, Permittivity	A. @ 2 GHz	3.04	_	2.5.5.5
	B. @ 5 GHz	3.02		
	C. @ 10 GHz	3.02		
Df, Loss Tangent	A. @ 2 GHz B. @ 5 GHz C. @ 10 GHz	0.0021	_	2.5.5.5
Volume Resistivity	C-96/35/90	$1.33 \times 10^7$	M?-cm	2.5.17.1
Surface Resistivity	C-96/35/90	$1.33 \times 10^5$	M?	2.5.17.1
Dielectric Breakdown		60	kV	2.5.6B
Arc Resistance		125	Seconds	2.5.1B
Electric Strength (Laminate & laminated prepreg)		60 (1500)	kV/mm (V/mil)	2.5.6.2A
Comparative Tracking Index (CTI)		3	Class (Volts)	UL 746A ASTM D3638
Peel Strength	A. Low profile copper foil and very low profile copper foil all copper foil >17 ?m [0.669 mil]  B. Standard profile copper 1. After thermal stress	0.79 (4.5)	N/mm (lb/inch)	2.4.8C
		0.96 (5.5)		2.4.8.2A

The Isola name and logo are registered trademarks of Isola Corp. USA in the USA and other countries. All trademarks mentioned herein are property of their respective owners. © 2019, Isola Group, All rights reserved. REV 04/19.

Property		Typical Value	Units	<b>Test Method</b>
			Metric (English)	IPC-TM-650 (or as noted)
Flexural Strength	<ul><li>A. Length direction</li><li>B. Cross direction</li></ul>	44.0 41.0	ksi	2.4.4B
Tensile Strength	<ul><li>A. Length direction</li><li>B. Cross direction</li></ul>	30.0 25.0	ksi	ASTM D3039
Young's Modulus	<ul><li>A. Length direction</li><li>B. Cross direction</li></ul>	2,551 2,417	ksi	ASTM D790- 15e2
Taylor's Modulus	<ul><li>A. Length direction</li><li>B. Cross direction</li></ul>	2,264 2,197	ksi	ASTM D790- 15e2
Poisson's Ratio	<ul><li>A. Length direction</li><li>B. Cross direction</li></ul>	0.165 0.156	_	ASTM D3039
Moisture Absorption		0.1	%	2.6.2.1A
Flammability (Laminate & laminated prepreg)		V-0	Rating	UL 94
Relative Thermal Index (RTI)		130	°C	UL 796

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.